

Work Order ID 65115

January 6, 2011 1:47:11 PM



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Item ID: D2712

Accept



Setup Start



Revision ID:

Item Name: Set Screw

Stop



Start Date: 1/06/11 Start Qty: 250.00



Cust Item ID:

Required Date: 1/11/11 Req'd Qty: 250.00



Customer:

Reference:

Approvals: Process Plan: CL Date: 11/01/06 Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D2712

Rev B

100

0.00



PURCHASING

Purchasing

Memo

0.00

Purchasing

Issue P/O: 13240 ☐ For Hex Head Set Screw ☐ P/N: 92311A599 as
per Dwg D2712 ☐ Thread: 5/16-24UNF Length: 5/8" long SS ☐ Possible Supplier:
McMaster ☐ Material release note is required

CL 11/01/07 250

110

0.00



Receive & Inspect for Damage & Mat'l Certs

Packaging

Memo

0.00

Packaging

Ensure material release note is attached

11/11/10 (250)

120

0.00



QC6- Inspect dimensions to drawing

QC

Memo

0.00

Quality Control

Subcell

counts
(250)
ASPAK

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 65115



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Item Name: Set Screw

Start Date: 1/06/11 Start Qty: 250.00



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Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130



Packaging

Packaging

Identify as per dwg & Stock Location 21

0.00

Memo

0.00

11/11/10 50 250

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

11/01/12 J
ME
11-01-10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 65115



Parent Item: D2712

Parent Item Name: Set Screw

Start Date: 1/06/11

Required Date: 1/11/11

Start Qty: 250.00

Required Qty: 250.00

Comments: IPP: C05.09.13 Reformat KJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
92311A599 SET SCREW		Purchased	No			100	Each	0.0000	1	250		1/11/2010	250

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

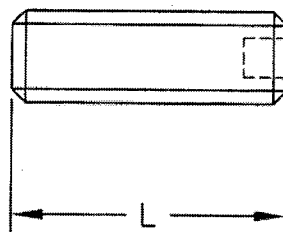
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN DS	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. D2712	REV. B SHEET 1 OF 1
DATE 05.05.04		TITLE SET SCREW	SCALE NTS
A	97.11.03	NEW ISSUE	
B	05.05.04	MATERIAL NOW SS ONLY	

RELEASED
05-09-06



CL 11101106
W10: 65115

D2712 SET SCREW

- 1) TYPE: HEX SOCKET HEAD SET SCREW
- 2) THREAD: 5/16"-24 (UNF)
- 3) LENGTH: L= 5/8" TO 3/4"
- 4) MATERIAL: STAINLESS STEEL

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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO13240

Purchase Order Date 1/07/11

PO Print Date 1/07/11

Page Number 1 of 2

Order From :

VU-MCM001

MCMaster-CARR SUPPLY CO,
P.O. BOX 7690
CHICAGO, IL 60680-7690
US

Contact Name

Vendor Phone

330 995 5500

Vendor Fax

330 995 9600

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

USD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAKED
C 1/16/10

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	92311A599	SET SCREW	1/11/11 Yes	250.00 Each	Purolator ground	\$0.2248	\$56.20
		Special Inst:	AS PER DWG D2712 REV.B B65115 MCMaster P/N: 92311A599				
2		91732A212 1/4"-20 HELICAL INSERT	1/11/11 Yes	3.00	Purolator ground	\$4.0000	\$12.00
Deliver To: ERIC.L							
3		6714T85 FLASHLIGHT	1/11/11 Yes	1.00	Purolator ground	\$19.7900	\$19.79
Deliver To: CNC							
4		2791A31 .126" REAMER	1/11/11 Yes	3.00	Purolator ground	\$11.1400	\$33.42

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr: 1

Change Date: 1/07/11

McMASTER-CARR®

200 Aurora Industrial Parkway
Aurora OH 44202
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO13240

McMaster-Carr Number
2264782-01

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01/07/2011

Line	Description	Ordered	Shipped		A11
1	92311A599 Type 18-8 Stainless Steel Cup Point Socket Set Screw, 5/16"-24 Thread, 5/8" Length, Packs of 50 Unit Price: \$10.32 Extended Price: \$51.60	5 Packs	5	2 - 696 - 09 45 - 83 A599 5PK	1
2	91732A212 18-8 Stainless Steel Standard Helical Insert, 1/4"-20 Internal Thread, .375" Length, Ms122121, Packs of 10 Unit Price: \$4.00 Extended Price: \$12.00	3 Packs	3	2 - 135	2
3	6714T85 Aluminum Flashlight, Requires 2 C Batteries, Krypton Bulb, Black Unit Price: \$19.79 Extended Price: \$19.79	1 Each	1	3 - 53	3
4	2791A31 Cobalt Steel Chucking Reamer, Oversize, .1260" Diameter, .1190" Shank Diameter Unit Price: \$11.14 Extended Price: \$33.42	3 Each	3	2 - 499	4

Dart Aerospace Ltd

EXP

Sm
12x7x5

4 lbs
4 lines

FW1WBP24
01/07/2011
12:00/12:07
191
Cycle 34

1100743550955

